

Surgical and Medical Instrument Manufacturing: 2002

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2002 Economic Census

Manufacturing

Industry Series



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U.S. Department of Commerce
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-- Not applicable for this report.

Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry and year ¹	Com- panies ²	All estab- lish- ments ³	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)	
			Number ⁴	Payroll (\$1,000)	Number ⁴	Hours (1,000)	Wages (\$1,000)					
339112, Surgical and medical instrument manufacturing	2002..	1 216	1 352	103 131	4 581 564	57 663	115 325	1 784 879	15 079 751	6 541 030	21 819 423	'930 691
	2001..	N	N	105 417	4 764 252	60 568	112 993	1 776 974	16 880 557	6 783 831	23 559 230	1 066 011
	2000..	N	N	103 653	4 421 627	58 273	112 101	1 661 079	16 317 796	5 717 279	21 778 210	919 264
	1999..	N	N	105 956	4 294 525	61 968	118 684	1 724 690	15 307 724	5 500 276	20 624 416	832 356
	1998..	N	N	108 837	4 257 081	65 163	124 613	1 736 104	14 311 821	5 673 796	19 940 659	712 223
	1997..	1 456	1 594	105 016	4 015 772	63 366	124 251	1 665 856	13 148 075	5 145 141	18 292 919	721 701

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

Industry and geographic area	E ¹	All establishments ²		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
		Total	With 20 employees or more	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)				
339112, Surgical and medical instrument manufacturing												
United States	2	1 352	601	103 131	4 581 564	57 663	115 325	1 784 879	15 079 751	6 541 030	21 819 423	'930 691
California	2	264	116	20 682	1 016 163	9 078	18 388	298 341	3 117 540	1 466 892	4 607 015	'241 080
Colorado	—	33	15	2 366	97 981	1 182	2 535	34 889	565 536	99 795	662 381	'17 175
Connecticut	1	39	19	4 273	196 784	2 631	5 469	90 053	518 268	404 370	1 043 566	'30 735
Florida	3	75	32	6 627	266 911	4 279	7 888	113 191	848 873	293 151	1 135 679	'71 591
Illinois	1	45	16	1 605	57 928	1 031	2 121	29 468	174 370	74 546	247 536	'19 569
Indiana	1	39	18	3 016	104 284	2 193	4 420	63 373	225 437	158 647	382 310	'7 734
Iowa	5	8	3	364	10 013	305	621	6 505	27 017	12 662	39 603	'788
Kansas	—	7	3	255	9 490	176	322	5 270	189 287	13 226	213 063	'2 005
Maryland	6	24	9	1 118	39 704	819	1 682	24 612	101 441	42 520	142 985	'21 125
Massachusetts	2	92	57	8 361	397 213	4 370	8 787	130 995	1 293 366	505 425	1 836 135	'63 296
Michigan	5	32	13	1 260	49 419	792	1 609	23 532	261 833	85 413	346 039	'10 550
Minnesota	2	66	34	6 669	355 633	2 775	5 647	95 388	718 545	306 149	1 047 832	'63 998
Missouri	3	26	12	1 527	54 484	994	1 399	27 516	178 132	55 369	235 233	'6 185
New Hampshire	3	18	8	1 661	72 576	1 023	2 085	35 737	213 591	103 470	303 908	'15 718
New Jersey	2	59	23	2 724	117 803	1 508	3 023	43 917	484 275	141 159	631 788	'17 535
New York	3	69	32	6 872	270 103	4 157	8 121	109 081	684 321	409 435	1 091 528	'49 136
North Carolina	3	31	16	2 736	103 674	1 922	4 012	53 633	502 376	178 595	680 801	'25 173
Ohio	3	45	21	3 217	129 491	1 956	4 025	54 726	325 921	121 758	457 532	'19 458
Oklahoma	2	8	5	355	12 946	226	445	5 676	35 191	50 616	85 721	'1 560
Oregon	2	19	3	325	15 179	160	321	5 731	46 043	12 769	57 849	'4 706
Pennsylvania	3	72	33	8 555	385 508	4 567	9 476	187 751	1 152 107	489 554	1 633 859	'65 825
Rhode Island	3	7	4	226	9 576	142	268	4 206	19 127	8 071	27 662	'930
Tennessee	1	23	9	559	18 011	453	925	11 474	107 206	33 104	140 337	'3 643
Texas	1	59	23	3 797	160 865	2 468	4 782	76 314	477 710	265 329	741 631	'25 090
Utah	2	19	14	2 883	133 335	1 523	3 143	38 643	435 454	160 915	594 672	'31 475
Virginia	3	7	4	346	11 245	259	493	6 565	45 564	31 519	76 220	'1 249
Washington	1	34	12	900	46 603	385	755	11 807	157 102	60 814	218 108	'8 190
Wisconsin	—	27	14	1 735	83 907	904	1 842	31 683	355 460	175 217	529 255	'13 853

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 3. Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
339112, Surgical and medical instrument manufacturing	
Companies ¹	number.. 1 216
All establishments ²	number.. 1 352
Establishments with 1 to 19 employees	number.. 751
Establishments with 20 to 99 employees	number.. 363
Establishments with 100 employees or more	number.. 238
All employees ³	number.. 103 131
Total compensation	\$1,000.. 5 588 684
Annual payroll	\$1,000.. 4 581 564
Total fringe benefits	\$1,000.. 1 007 120
Production workers, average for year	number.. 57 663
Production workers on March 12	number.. 58 004
Production workers on May 12	number.. 58 260
Production workers on August 12	number.. 57 206
Production workers on November 12	number.. 57 078
Production worker hours	1,000.. 115 325
Production worker wages	\$1,000.. 1 784 879
Total cost of materials	\$1,000.. 6 541 030
Materials, parts, containers, packaging, etc., used	\$1,000.. 5 304 602
Resales	\$1,000.. 978 147
Purchased fuels	\$1,000.. 15 485
Purchased electricity	\$1,000.. 104 874
Contract work	\$1,000.. 137 922
Quantity of electricity purchased for heat and power	1,000 kWh.. 1 587 263
Quantity of electricity generated less sold for heat and power	1,000 kWh.. D
Total value of shipments	\$1,000.. 21 819 423
Primary products value of shipments	\$1,000.. 19 199 632
Secondary products value of shipments	\$1,000.. 1 271 753
Total miscellaneous receipts	\$1,000.. 1 348 038
Value of resales	\$1,000.. 1 137 972
Contract receipts	\$1,000.. 72 529
Other miscellaneous receipts	\$1,000.. 137 537
Primary products specialization ratio	percent.. 94
Value of primary products shipments made in all industries	\$1,000.. 20 482 718
Value of primary products shipments made in this industry	\$1,000.. 19 199 632
Value of primary products shipments made in other industries	\$1,000.. 1 283 086
Coverage ratio	percent.. 94
Value added	\$1,000.. 15 079 751
Total inventories, beginning of year	\$1,000.. 2 729 352
Finished goods inventories	\$1,000.. 1 121 498
Work-in-process inventories	\$1,000.. 534 223
Materials and supplies inventories	\$1,000.. 1 073 631
Total inventories, end of year	\$1,000.. 2 476 789
Finished goods inventories	\$1,000.. 944 769
Work-in-process inventories	\$1,000.. 512 310
Materials and supplies inventories	\$1,000.. 1 019 710
Gross value of depreciable assets (acquisition costs) at beginning of year	\$1,000.. '8 047 899
Total capital expenditures (new and used)	\$1,000.. '930 691
Buildings and other structures (new and used)	\$1,000.. '186 698
Machinery and equipment (new and used)	\$1,000.. '743 993
Automobiles, trucks, etc., for highway use	\$1,000.. '15 945
Computers and peripheral data processing equipment	\$1,000.. '98 266
All other expenditures for machinery and equipment	\$1,000.. '629 782
Total retirements	\$1,000.. '596 929
Gross value of depreciable assets at end of year	\$1,000.. '8 381 661
Depreciation charges during year	\$1,000.. '691 175
Total rental payments	\$1,000.. 249 480
Buildings and other structures	\$1,000.. 157 452
Machinery and equipment	\$1,000.. 92 028
Total other expenses ⁴	\$1,000.. 1 963 280
Response coverage ratio ⁵	percent.. 80
Repair and maintenance services of buildings and/or machinery ⁴	\$1,000.. 90 181
Communications services ⁴	\$1,000.. 59 412
Legal services ⁴	\$1,000.. 112 463
Accounting, auditing, and bookkeeping services ⁴	\$1,000.. 23 836
Advertising and promotional services ⁴	\$1,000.. 120 729
Expensed computer hardware and supplies and purchased computer services ⁴	\$1,000.. 42 130
Refuse removal (including hazardous waste) services ⁴	\$1,000.. 10 868
Management consulting and administrative services ⁴	\$1,000.. 108 576
Taxes and license fees ⁴	\$1,000.. 60 118
All other expenses ⁴	\$1,000.. 1 334 966

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Based on 2002 Annual Survey of Manufactures (ASM) sample data.

⁵A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class	E ¹	All establishments ²	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)				
339112, Surgical and medical instrument manufacturing											
All establishments	2	1 352	103 131	4 581 564	57 663	115 325	1 784 879	15 079 751	6 541 030	21 819 423	'930 691
Establishments with—											
1 to 4 employees	9	388	839	32 912	528	900	14 946	93 750	32 622	128 702	'3 793
5 to 9 employees	8	178	1 180	51 198	701	1 374	21 766	163 808	53 342	216 636	'5 756
10 to 19 employees	6	185	2 503	109 466	1 443	2 752	44 627	337 505	113 901	449 354	'16 201
20 to 49 employees	3	219	6 916	308 229	3 877	7 701	116 351	779 555	314 496	1 107 131	'40 384
50 to 99 employees	3	144	10 037	429 822	5 883	11 904	175 451	1 214 593	441 240	1 673 061	'73 351
100 to 249 employees	2	141	22 033	954 610	12 637	25 424	365 390	3 141 097	1 272 599	4 428 705	'194 621
250 to 499 employees	1	47	16 803	734 136	10 141	19 969	314 737	2 777 138	962 956	3 743 746	'142 496
500 to 999 employees	1	38	25 181	1 201 740	13 571	27 818	444 658	4 009 144	2 153 830	6 193 223	'226 199
1,000 to 2,499 employees	2	12	17 639	759 451	8 882	17 483	286 953	2 563 161	1 196 044	3 878 865	'227 890
2,500 employees or more	—	—	—	—	—	—	—	—	—	—	—
Administrative records ⁴	9	606	3 592	152 799	2 206	4 248	66 882	471 160	156 061	627 221	'18 834

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1—10 to 19 percent; 2—20 to 29 percent; 3—30 to 39 percent; 4—40 to 49 percent; 5—50 to 59 percent; 6—60 to 69 percent; 7—70 to 79 percent; 8—80 to 89 percent; 9—90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or product class code	Industry or primary product class	All establishments ¹	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number ²	Payroll (\$1,000)	Number ²	Hours (1,000)	Wages (\$1,000)				
339112	Surgical and medical instrument manufacturing	1 352	103 131	4 581 564	57 663	115 325	1 784 879	15 079 751	6 541 030	21 819 423	'930 691
3391120	Surgical and medical instruments ...	1 352	103 131	4 581 564	57 663	115 325	1 784 879	15 079 751	6 541 030	21 819 423	'930 691

¹Includes establishments with payroll at any time during the year.

²Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6a. Products Statistics: 2002 and 1997

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
339112	Surgical and medical instrument manufacturing	2002.. N 1997.. N	X X	X X	20 482 718 17 367 955
3391120	Surgical and medical instruments	2002.. N 1997.. N	X X	X X	20 482 718 N
33911201	Orthopedic and surgical instruments	2002.. N 1997.. N	X X	X X	4 662 300 N
3391120101	Surgical instruments, including suture needles and ear, eye, nose, and throat instruments	2002.. 123 1997.. N	X X	X X	3 667 242 N
3391120106	Orthopedic instruments, excluding ear, eye, nose, and throat instruments	2002.. 47 1997.. N	X X	X X	995 058 N
33911202	Medical and surgical diagnostic apparatus, excluding electromedical diagnostic apparatus	2002.. N 1997.. N	X X	X X	3 030 758 N
3391120211	Medical and surgical metabolism and blood pressure diagnostic apparatus, excluding electromedical diagnostic apparatus	2002.. 22 1997.. N	X X	X X	298 466 N
3391120216	Other medical and surgical diagnostic apparatus (including optical diagnostic apparatus), excluding electromedical diagnostic apparatus	2002.. 81 1997.. N	X X	X X	2 732 292 N
33911203	Medical and surgical syringes and hypodermic needles	2002.. N 1997.. N	X X	X X	1 545 501 N
3391120321	Medical and surgical syringes	2002.. 23 1997.. N	X X	X X	1 192 863 N
3391120326	Medical and surgical hypodermic needles	2002.. 19 1997.. N	X X	X X	352 638 N
33911204	Medical and surgical blood transfusion and IV equipment, including blood donor kits	2002.. N 1997.. N	X X	X X	1 313 599 N
3391120431	Medical and surgical blood transfusion and IV equipment, including blood donor kits	2002.. 41 1997.. N	X X	X X	1 313 599 N
33911205	Medical and surgical catheters	2002.. N 1997.. N	X X	X X	2 720 139 N
3391120536	Medical and surgical catheters	2002.. 75 1997.. N	X X	X X	2 720 139 N
33911206	Other medical and surgical apparatus and instruments, excluding parts	2002.. N 1997.. N	X X	X X	4 498 071 N
3391120641	Medical and surgical anesthetic apparatus and instruments	2002.. 22 1997.. N	X X	X X	681 512 N
3391120646	Medical and surgical bone nails, plates, and screws, and other internal fixation devices	2002.. 40 1997.. N	X X	X X	1 275 962 N
3391120651	Medical and surgical mechanical therapy apparatus	2002.. 13 1997.. N	X X	X X	212 684 N
3391120671	Other medical and surgical apparatus and instruments, excluding parts	2002.. 133 1997.. N	X X	X X	2 327 913 N
33911207	Parts for medical and surgical apparatus and instruments	2002.. N 1997.. N	X X	X X	942 301 N
3391120766	Parts for medical and surgical apparatus and instruments	2002.. 100 1997.. N	X X	X X	942 301 N
3391120Y	Surgical and medical instruments, nsk, total	2002.. N 1997.. N	X X	X X	1 770 049 N
3391120YWW	Surgical and medical instruments, nsk, for nonadministrative-record establishments	2002.. N 1997.. N	X X	X X	1 180 412 N
3391120YWY	Surgical and medical instruments, nsk, for administrative-record establishments	2002.. N 1997.. N	X X	X X	589 637 N

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6b. **Product Class Shipments for Selected States: 2002 and 1997**

[Not applicable for this report.]

Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
339112	Surgical and medical instrument manufacturing		
00900001	Total materials2002..	X	5 304 602
1997..	X	4 358 602
33441200	Printed circuit boards (without inserted components) for electronic circuitry2002..	X	9 561
1997..	X	N
001900C4	Printed circuit assemblies, loaded boards, and modules (printed circuit boards with inserted electronic components)2002..	X	53 164
1997..	X	N
001900B7	Resistors, capacitors, transformers, electron tubes, semiconductors, and other electronic components2002..	X	100 052
1997..	X	265 140
33593101	Current-carrying wiring devices2002..	X	20 088
1997..	X	N
33531201	Electric motors and generators2002..	X	18 459
1997..	X	N
33272203	Metal bolts, nuts, screws, washers, rivets, and other screw machine products2002..	X	31 229
1997..	X	65 515
332000A7	Metal boilers, condensers, and parts (excluding forgings)2002..	X	98 313
1997..	X	N
33151001	Iron and steel castings (rough and semifinished)2002..	X	25 197
1997..	X	5 651
33152011	Nonferrous (aluminum, copper, etc.) castings (rough and semifinished)2002..	X	14 985
1997..	X	12 012
33120001	Steel shapes and forms (excluding castings, forgings, and fabricated metal products)2002..	X	48 111
1997..	X	78 204
331000AJ	Nonferrous metal shapes and forms (excluding castings, forgings, and fabricated metal products)2002..	X	22 407
1997..	X	25 056
31323000	Nonwoven fabrics2002..	X	11 728
1997..	X	N
31321017	Broadwoven fabrics2002..	X	4 630
1997..	X	N
32521105	Plastics resins consumed in the form of granules, pellets, powders, liquids, etc.2002..	X	165 406
1997..	X	188 194
32610013	Plastics products consumed in the form of sheets, rods, tubes, film, and other shapes2002..	X	282 859
1997..	X	207 371
32610009	Fabricated plastics products2002..	X	557 524
1997..	X	404 084
32600017	Fabricated rubber products (excluding tires, tubes, hose, belting, and gaskets)2002..	X	60 780
1997..	X	58 965
33910000	Surgical and orthopedic supplies (including sutures and hypodermic needles for further manufacture or assembly)2002..	X	1 070 988
1997..	X	632 932
332000A9	Sheet metal products (excluding stampings)2002..	X	31 962
1997..	X	N
32552001	Adhesives and sealants2002..	X	21 240
1997..	X	9 313
32221001	Paperboard containers, boxes, and corrugated paperboard2002..	X	100 576
1997..	X	130 329
32210015	Paper and paperboard products (excluding paperboard boxes, containers, and corrugated paperboard)2002..	X	36 868
1997..	X	44 839
00970099	All other materials and components, parts, containers, and supplies2002..	X	1 272 864
1997..	X	1 029 445
00971000	Materials, ingredients, containers, and supplies, nsk2002..	X	1 245 611
1997..	X	1 201 552

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.